

HAI

Dart Aerospace Ltd.

Date: Friday, 26/01/2007 12:54:03 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 30477	
Estimate Number : 12663	
P.O. Number : N/A	Part Number : D35751
This Issue : 26/01/2007 S.O. No. : N/A	Drawing Number : D3575 UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : U/R
Previous Run : 30371	Material : N/A
Written By : _____	Due Date : 02/02/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev :A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	F60029	lexan grey
-----	--------	------------



Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)

F60029 lexan sheet

Batch: ml 07 01 29

①

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg D3575

Dwg Rev: A

Prog Rev: A

ml 07 01 29

①

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 01 29

①

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

07/01/29 ①

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD

07/01/29 ①

Date: Friday, 26/01/2007 12:54:03 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 30477

Part Number: D35751

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2507/01/29

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

charge to w/o 00002*

26/01/30 (1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

26070130 (1)

Job Completion



26070130

DART AEROSPACE LTD	Work Order:	30477
Description: Cabin floor Protector	Part Number:	D3575-1
Inspection Dwg: D3575 Rev: U/R		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
---	---------------	---	-----------

[illegible]

Measured by: <i>M. M</i>	Audited by: <i>[Signature]</i>	Prototype Approval: <i>N/A</i>
Date: <i>07/01/29</i>	Date: <i>07/01/29</i>	Date: <i>N/A</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	